

# Work Order ID 61384

Monday, August 23, 2010 10:41:50 AM



SHIP TODAY

Page 1

Item ID: D206-642-247

Accept



Setup Start



Revision ID:

Item Name: Wearshoe

Stop



Start Date: 8/23/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 8/23/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

MF

Date:

10-8-23

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9466

Rev A

IIN D206-642

Rev M

N MF 10-8-23

0.00

100



DC

Document Control

Memo

0.00

Photocopy bluefile and create labels per PPP D206-642-247  
CHG002

8/10/08/23

MF 10/8/23

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

10/8/23 sf 22

**Work Order ID 61384**

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Item ID: D206-642-247

Accept

Setup Start

Revision ID:

Stop

Item Name: Wearshoe

Start Date: 8/23/2010 Start Qty: 2.00

Cust Item ID:

Required Date: 8/23/2010 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/10/08/23

2

130

Memo

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-642-247

Row B

10/08/23

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/08/23

C2 10/8/23

# Picklist Print

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Work Order ID: 61384

Parent Item: D206-642-247

Parent Item Name: Wearshoe



Start Date: 8/23/2010

Required Date: 8/23/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: New Issue Aug. 23/2010 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960C10L	NAS1149C0332R	Purchased	No			110	Each	29.0000	44	88			



washer



MISSOURI 10/8/23 SL

## Location

## Loc Qty

## Loc Code

ST245

29

107534

29

D3535-13

Manufactured

No

110

Each

9.0000



10/8/23 SL



Wearshoe

## Location

## Loc Qty

## Loc Code

FP018

9

58686

9

D3535-21

Manufactured

No

110

Each

13.0000



10/8/23 SL



Wearshoe

## Location

## Loc Qty

## Loc Code

FP

13

37624

1

55730

12

D3535-33

Manufactured

No

110

Each

3.0000



10/8/23 SL



Wearshoe

## Location

## Loc Qty

## Loc Code

FP

3

51647

3

2

# Picklist Print

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Page 2

Work Order ID: 61384

Parent Item: D206-642-247

Parent Item Name: Wearshoe

Start Date: 8/23/2010

Required Date: 8/23/2010

Start Qty: 2.00

Required Qty: 2.00

D3536-13

Manufactured No

110

Each

12.0000



Gasket

10/8/23 SP

Location

Loc Qty

Loc Code

FP11

12

58684

12

Manufactured No

110

Each

6.0000

D3536-21



Gasket

10/8/23 SP

Location

Loc Qty

Loc Code

FP

6

47010

6

Manufactured No

110

Each

14.0000

D3536-33



Gasket

10/8/23 SP

Location

Loc Qty

Loc Code

FP

14

51593

2

58685

12

Manufactured No

110

Each

10.0000

D3537-1



Wearpad

10/8/23 SP

Location

Loc Qty

Loc Code

FP

1

55465

1

FP17

9

57713

3

60192

6

52 B66491 10/8/23 SP

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Shop Packet Print

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# Picklist Print

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Work Order ID: 61384

Parent Item: D206-642-247

Parent Item Name: Wearshoe

Start Date: 8/23/2010

Required Date: 8/23/2010

Start Qty: 2.00

Required Qty: 2.00

D3537-3-  
S  
FL Wearpad

Manufactured No

110

Each

14.0000



1 2  
10/8/23/2010

Location

Loc Qty

Loc Code

FP19

14

59711

14

110

Each

890.0000



2

44

88

10/8/23/2010 (20)

MS27039C1-08

Purchased

No

S  
FL SCREW

Location

Loc Qty

Loc Code

FP

888

115336

888

ST293

2

19185

2

87

1

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Shop Packet Print

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## 4.3 206A/B HIGH GEAR SKIDTUBES

Item	Qty -211	Qty -212	Qty -213	Qty -214	Qty -241	Qty -247	Part Number	Description
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
	1	1	1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-247	WEARSHOE KIT (REPLACES -243)
	1	1	1	1			D206-651-041	* 206 GHW ADAPTER <sup>(3)</sup>
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG <sup>(1)</sup>
2B					18		D2651-3	* O-RING <sup>(1)</sup>
3					1		D2646	* AFT CAP <sup>(1)</sup>
4					2		MS27039-1-08	* SCREW <sup>(1)</sup>
5					2		AN960JD10L	* WASHER <sup>(1)</sup>
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			AN960JD10	WASHER
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT <sup>(2)</sup>
14B			2	2			MS21042-5	* NUT (OR MS21042L5) <sup>(2)</sup>
15	8	8	8	8			AN960JD516	WASHER
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			AN960JD416	WASHER
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
22B					1	1	D3536-13	GASKET
23A					1	1	D3535-21	WEARSHOE (REPLACES D2656-21)
23B					1	1	D3536-21	GASKET
24A					1	1	D3535-33	WEARSHOE (REPLACES D2656-33)
24B					1	1	D3536-33	GASKET
26A					44	44	MS27039C1-08	SCREW
26B					44	44	AN960C10L	WASHER
26C					44		ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			AN960JD616	WASHER
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			AN960C416	WASHER
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: <sup>(1)</sup> DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE<sup>(2)</sup> MAY BE REQUIRED ON -213/-214 INSTALLATIONS<sup>(3)</sup> NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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Revision: N  
Date: 09.09.09